PATENT COOPERATION TREATY **PCT**

INTERNATIONAL PRELIMINARY EXAMINATION RE

(PCT Article 36 and Rule 70)

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	nt's or age 002062	ent's file reference	FOR FURTHER ACT	FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)				
International application No. International filing date PCT/FI 03/00247 31.03.2003			International filing date (da 31.03.2003	y/mon	th/year)	Priority date (day/month/year) 02.04.2002		
B65H1	9/22	ent Classification (IPC) or b	oth national classification and	I IPC				
Applicar METS		ER, INC. et al.						
1. T	his interi uthority	national preliminary exa and is transmitted to the	mination report has been applicant according to Ar	prepa ticle 3	red by this Inte 6.	rnational Preliminary Examining		
2. T	his REP	ORT consists of a total	of 5 sheets, including this	cove	rsheet.			
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).							
	hese an	nexes consist of a total	or sneets.					
3. T	his repo	rt contains indications re	elating to the following iten	ns:				
	\boxtimes	Basis of the opinion						
l II		Priority						
11			opinion with regard to nov	elty, i	nventive step a	nd industrial applicability		
IN	/ 🗆	Lack of unity of invent	tion				•	
V	V Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
V	'I 🗆	Certain documents cit						
	VII Certain defects in the international application				•			
V		Certain observations	on the international applic	ation				
Date of	submissio	on of the demand		Date of	completion of the	is report		
07.10.	07.10.2003			12.01.2004				
Name a prelimin	ary exam	g address of the Internation ining authority: ropean Patent Office	nal	Authori	zed Officer	(Septiments in	Store item	
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/FI 03/00247

I.	Basis	of	the	repo	ort
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Description, Pages

 With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	1-8		as originally filed				
	Clai	ms, Numbers					
	1-16	i	as originally filed				
	Dra	wings, Sheets					
	1/4-4	1/4	as originally filed				
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.						
	These elements were available or furnished to this Authority in the following language: , which is:						
\Box the language of a translation furnished for the purposes of the international search (under Rule 23.1(b))							
		the language of publi	cation of the international application (under Rule 48.3(b)).				
		the language of a tra Rule 55.2 and/or 55.3	nslation furnished for the purposes of international preliminary examination (under 8).				
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:						
		contained in the inter	national application in written form.				
		illed together with the international application in computer readable form.					
		furnished subsequently to this Authority in written form.					
		in the international ap	ne subsequently furnished written sequence listing does not go beyond the disclosure oplication as filed has been furnished.				
		The statement that the listing has been furni	ne information recorded in computer readable form is identical to the written sequence shed.				
4.	The amendments have resulted in the cancellation of:						
		the description,	pages:				
		the claims,	Nos.:				
		the drawings,	sheets:				

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5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-16

No: Claims

Inventive step (IS) Yes: Claims 1-16

No: Claims

Industrial applicability (IA) Yes: Claims 1-16

No: Claims

2. Citations and explanations

see separate sheet

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT - SEPARATE SHEET**



Document US 2 772 838 A (D1), which is considered to represent the most relevant state of the art, discloses (see figs. 1-11 and col. 2, line 58 to col. 4, line 34) a method in connection with winding a paper or board web which differs from the subject-matter of claim 1 in that an empty core/cores is/are placed on support of the winding drums prior to the insertion of a winding shaft.

The object of the invention is a compact and less complicated method and device.

In D1 the core is first positioned on an extra support being located next to the winding drums. Then a shaft is inserted into the core and the shaft with the core are shifted onto the winding drums. Therein an additional device is necessary to remove and insert said shaft.

US 5 535 493 A (D2) merely discloses a device for the insertion and removal of shafts without any hint for a winding station and the positioning pf the cores onto winding drum prior to the insertion of a shaft.

The further cited documents of the Int. Search report are more remote from the subjectmatter of claim 1.

Therefore, these teachings do not disclose all the features of claim 1 and would also not lead a person skilled in the art to transform the method according to D1 in a way as defined in claim 1 of the present application.

Consequently, independent claim 1 meets the criteria of novelty and inventive step according to Art. 33(2) and 33(3) PCT.

Since the second independent claim 6 is directed to device comprising the corresponding features as defined in claim 1, the subject-matter of this claim also meets the aforementioned required criteria.

Dependent claims 2-5 and 7-16 concern particular embodiments of the method or device as defined in claims 1 or 6. Therefore they do also meet the afore-mentioned required criteria.

Since the invention is considered to be industrially applicable, it furthermore meets the



INTERNATIONAL PRELIMINARY **EXAMINATION REPORT - SEPARATE SHEET**

requirements of Art. 33(4) PCT.